

GENUINE GRACO PARTS AND ACCESSORIES

247431 Repair Kit

For 1:1 Fast-Ball Pumps



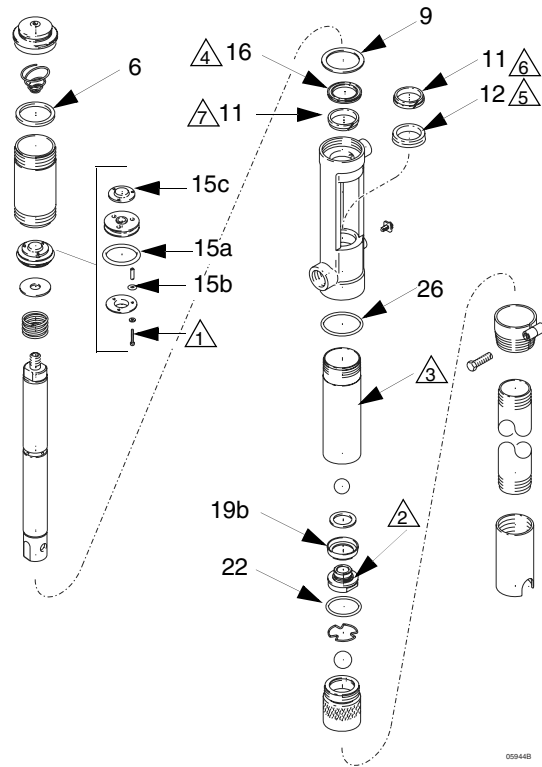
Important Safety Instructions

Read all warnings and instructions in manual 307906. Save those instructions.

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Ref.	Description	Qty.
6	GASKET	1
9	GASKET	1
11	RING, wiper	2
12	SEAL	1
15a	. O-RING	1
15b	. O-RING	3
15c	. PLATE, air exhaust valve	1
16	SEAL, shaft	1
19b	CUP, piston	1
22	O-RING; nitrile rubber	1
26	O-RING, buna-N	1

- Torque to 10-14 in-lb (1.3-1.6 N•m)
- Torque to 23 ft-lb (31.2 N•m)
- Torque to 95-105 ft-lb (129-142 N•m)
- Lips face up
- Lips face down
- Smaller OD up
- Smaller OD down



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