

# Bolt-Through Diaphragm Kits

406956B

Husky® 3300 Diaphragm Pumps

EN



### Important Safety Instructions

Read all warnings and instructions in the Husky® 3300 Air-Operated Diaphragm Pump Repair/Parts manual 3A0411. Save all instructions.

**Kit 24K897, Buna-N**

**Kits 24K900, 25A872, Geolast®**

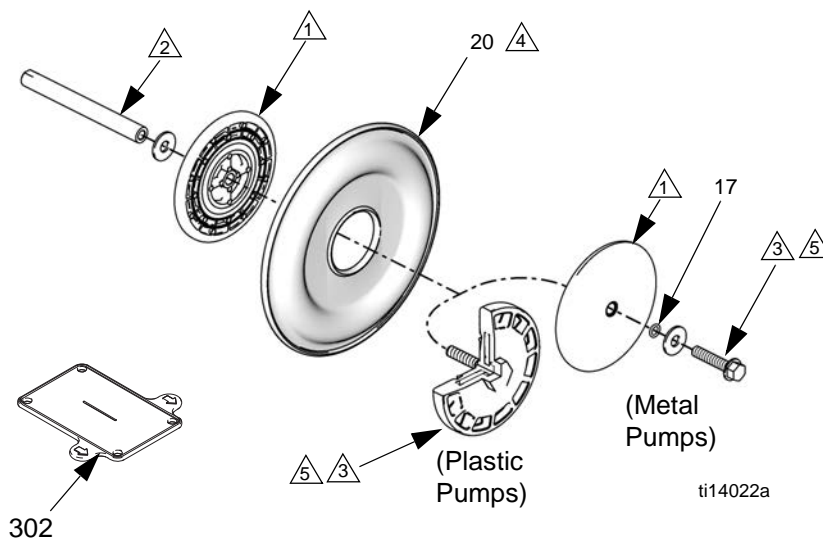
**Kits 24K901, 25A874, TPE**

**Kits 24K902, 25A871, Santoprene®**

**Kit 24K903, Fluoroelastomer**

**Kit 24K904, Polychloroprene**

Ref.	Description	Qty.
20	DIAPHRAGM, material shown at left	2
17	O-RING, shaft bolt, for 3300A (aluminum), and 3300S (stainless steel) models	2
302	TOOL, diaphragm install, not included with rubber diaphragms	1
----	ADHESIVE, anaerobic (not shown)	1



- 1 Rounded side faces diaphragm.
- 2 Apply lithium-based grease.
- 3 Torque to 110-120 ft-lb. (149-163 N•m) at 100 rpm maximum.
- 4 AIR SIDE markings on diaphragm must face center housing.
- 5 Apply primer and medium-strength adhesive (supplied) to shaft side threads.