

The small size allows convenient installation and cleaning.

O-ring seal on all versions for increased dependability.

Fittings allow for removal and replacement without specialty tools.

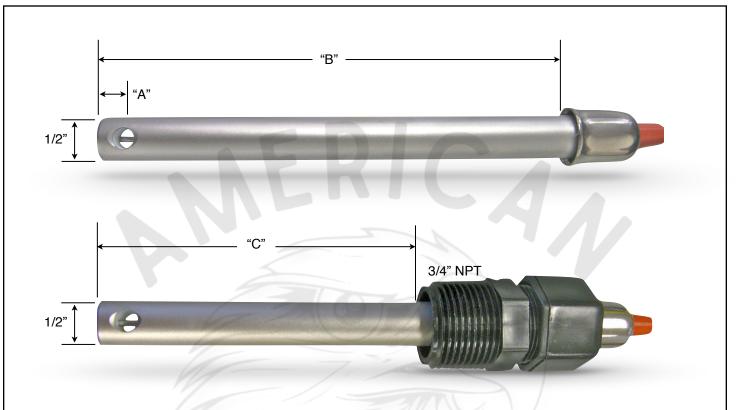


The ACS10 and ACS51 sensors offer a compact design that allows installation into standard pipe fittings in small line sizes such as 3/4" and 1", avoiding the need for special flow cells. The simplicity of the design also allows for affordable pricing and a trustworthy sensor.

Application Notes

Materials of construction are 316 stainless steel and Teflon, with double o-ring seals at all points. The front o-ring endures the brunt of the attack, allowing the rear o-ring to maintain a reliable seal. A Pt1000 temperature element allows for automatic compensation and maximum accuracy. Leads are 10' standard, stripped, and tinned ends with RoHS-compliant silver solder. Process connections are made through a 3/4" NPT polypro fitting. The customer can screw the fitting into place or turn it around and connect it to a standpipe for use in a submersion configuration. The ACS51 is suitable for general use up to 10,000 microsiemens or higher. The ACS10 covers a broader range of cell constants and conductivity levels.

Ī	ACS10 & ACS51 CONDUCTIVITY SENSO			
	SIZE A	PROJECT ACS	drawing no. 9002	REV.



	SENSOR DIMENSIONS			
PN#	"A"	"B"	"C"	
ACS10-0.01	1.98"	5.25"	3.50"	
ACS10-0.1	0.30"	5.25"	3.50"	
ACS10-1.0	0.30"	5.25"	3.50"	
ACS10-10.0	5.10"	8.50"	7.00"	



ACS10 CONDUCTIVITY SENSOR SPECIFICATIONS

MAX. PRESSURE/TEMP. RATINGS

100 PSIG at 100°C w/Polypro Fitting 150 PSIG at 120°C w/Kynar Fitting 200 PSIG at 120°C w/316SS Fitting 500 PSIG at 100°C w/316SS Fitting

WETTED MATERIALS

Insulator - Teflon

O-rings - EPDM FDA Approved

Metals - 316L SS Standard; Monel, Titanium,

Hastelloy C-276 optional.

Fittings - Polypropylene Standard, 316L SS, Kynar optional.

CELL CONSTANTS

ACS10- 10.0/1.0/0.1/0.01

CONNECTIONS:

Polypropylene Fitting - 1/2" or 3/4" NPT **316L Stainless Steel Fitting** - 1/2" NPT **Kynar Fitting** - 1/2" NPT

Electrical - 24 gauge stripped and tinned ends.

TEMPEARTURE ELEMENT:

Pt1000 and Pt100 are standard, other options available. Provide the make and model of instrument for assistance in selecting the correct temperature element.

TITLE	ACS1	0 CONDUCTIVITY SENSORS	
SIZE	PROJECT	DRAWING NO.	REV.
Α	ACS	9002	Α



SENSOR DIMENSIONS			
PN#	"A"	"B"	"C"
ACS51-0.01	1.30"	3.35"	1.60"
ACS51-0.1	0.30"	2.75"	1.00"
ACS51-1.0	0.30"	2.75"	1.00"



ACS51 CONDUCTIVITY SENSOR SPECIFICATIONS

MAX. PRESSURE/TEMP. RATINGS

100 PSIG at 100°C w/Polypro Fitting 150 PSIG at 120°C w/Kynar Fitting 200 PSIG at 120°C w/316SS Fitting 500 PSIG at 100°C w/316SS Fitting

WETTED MATERIALS

Insulator - Teflon

O-rings - EPDM FDA Approved

Metals - 316L SS Standard; Monel, Titanium,

Hastelloy C-276 optional.

Fittings - Polypropylene Standard, 316L SS, Kynar optional.

CELL CONSTANTS

ACS51- 1.0/0.1/0.01

CONNECTIONS:

Polypropylene Fitting - 1/2" or 3/4" NPT **316L Stainless Steel Fitting** - 1/2" NPT **Kynar Fitting** - 1/2" NPT

Electrical - 24 gauge stripped and tinned ends.

TEMPEARTURE ELEMENT:

Pt1000 and Pt100 are standard, other options available. Provide the make and model of instrument for assistance in selecting the correct temperature element.

TITLE

ACS10 & ACS51 CONDUCTIVITY SENSORS

SIZE PROJECT DRAWING NO. REV. A ACS 9002 A	Need a Need Technology Transfer			
	۸		drawing no. 9002	REV.