

## I-LINE and Q-LINE CLAMPS

## WING NUT I-LINE &amp; Q-LINE CLAMPS 13IS

TUBE O.D.	SERVICE PRESSURE RATING @ 70° F*	SERVICE PRESSURE RATING @ 250° F*	A	304 PART NUMBER
1" & 1-1/2"	700 PSI	250 PSI	2.12	W413IS-1/15
2"	450 PSI	250 PSI	2.65	W413IS-2
2-1/2"	450 PSI	200 PSI	3.18	W413IS-25
3"	350 PSI	150 PSI	3.72	W413IS-3
4"	200 PSI	125 PSI	4.82	W413IS-4
6"	150 PSI	100 PSI	7.69	W413IS-6
8"	125 PSI	75 PSI	9.69	W413IS-8

- Wing nut tightened to 25 in. lb. of torque



## BOLTED I-LINE &amp; Q-LINE CLAMPS 13I

TUBE O.D.	SERVICE PRESSURE RATING @ 70° F*	SERVICE PRESSURE RATING @ 250° F*	A	304 PART NUMBER
1" & 1-1/2"	1220 PSI	1100 PSI	2.12	W413I-1/15
2"	900 PSI	830 PSI	2.65	W413I-2
2-1/2"	720 PSI	660 PSI	3.18	W413I-25
3"	600 PSI	550 PSI	3.72	W413I-3
4"	570 PSI	525 PSI	4.82	W413I-4
6"	300 PSI	200 PSI	7.69	W413I-6
8"	250 PSI	150 PSI	9.69	W413I-8

- Nut tightened to 20 in. lb. of torque



## I-LINE FERRULES

## MALE I-LINE SHORT WELD FERRULES 14WI



TUBE O.D.	A	304 PART NUMBER	316L PART NUMBER
1"	0.79	W414WI-1	W614WI-1
1-1/2"	0.95	W414WI-15	W614WI-15
2"	1.04	W414WI-2	W614WI-2
2-1/2"	1.16	W414WI-25	W614WI-25
3"	1.22	W414WI-3	W614WI-3
4"	1.35	W414WI-4	W614WI-4
6"	1.13	--	W614WI-6
8"	1.13	--	W614WI-8

